

Proposal for defining pre-condition on the test of steering control effort with a failure

KATRI

The Republic of Korea

Test (Measurement) of steering control effort with a failure for heavy-duty(M_3/N_3)

- 5.3 Failure provisions and performance / 6.2.5 The measurement of steering efforts on motor vehicles with a failure in the steering equipment.

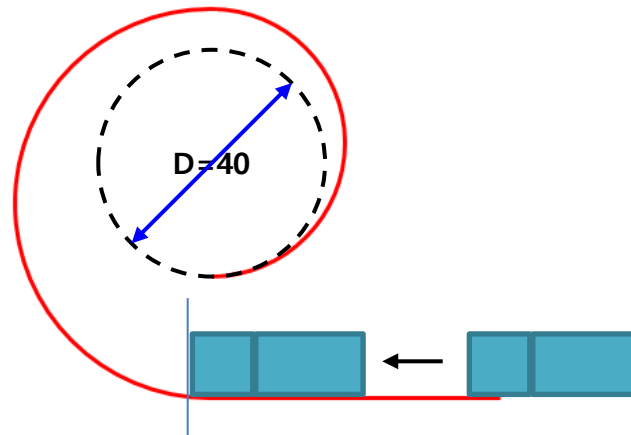
In the event of a failure in the steering system (energy supply device), measure the steering control effort while driving the vehicle straight at a speed of 10 kph and then maneuvering in a spiral until the outer front corner of the vehicle aligns with the corresponding turning radius.

※ There are no condition for pre-test preparation.

Steering control effort : The effort applied to the steering control device to maneuver the vehicle.

Steering control time : The time from the moment the steering device begins to move until it reaches the specified steering angle.

Target condition(For heavy-duty(M_3/N_3) : within 450 N (Steering effort) and 6 seconds (Steering time)



Test Results of Steering control effort with a failure

- Power Steering Oil's property of matter among Temperature / Viscosity / Friction
Temperature \uparrow \rightarrow Viscosity \downarrow \rightarrow Friction \downarrow

| Oil Temperature [°C] | Test Results [N] | | | |
|-------------------------|------------------|------------|--------------|------|
| | Min | Max | Avg | Std. |
| 3 \downarrow | 428 | 470 | 451.0 | 13.4 |
| 3~8 | 405 | 460 | 427.1 | 12.1 |
| 8~13 | 387 | 431 | 409.2 | 10.7 |
| 13~15 | 386 | 418 | 400.7 | 8.5 |
| 20 \uparrow | 391 | 425 | 410.1 | 8.7 |

* Test vehicle weight(GVW) : 16.5t (M₃)

Temperature of Test site (KATRI) in Korea

- The tests are normally conducted outside field, and the oil temperature of the steering system is affected by external temperatures.
- The temperature range in the test area in 2023 was from over -10 ~ 35 °C

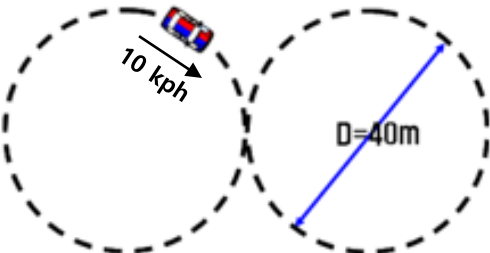
Failure condition in field

- While actual steering system failures may not be frequent, we think any occurrences would happen during operation.
- If a driver starts driving and immediately detects a steering system failure, they would likely not operate the vehicle
- **Therefore, considering situations occurring during operation, the oil temperature would likely be somewhat warmed up.**

Proposal

- The aim is to implement test conditions that are as consistent as possible and to minimize differences in external factors between tests.
- To this end, we propose adding context regarding preconditions for allowable oil temperature warmed up, if requested or needed.
- Example Proposal

[If requested by manufacturer, the vehicle can be performed at least 10 'figure of eight' manoeuvres in normal condition.]

| | Test | Ambient Temperature | Oil Temperature |
|-----------|---|---------------------|-----------------|
| Vehicle_1 |  <p>"figure of eight" maneuvers 10 times</p> | 10 | 101 |
| Vehicle_2 | | 11 | 97 |
| Vehicle_3 | | 8 | 92 |
| Vehicle_4 | | 5 | 68 |



Thank you for your attention.

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